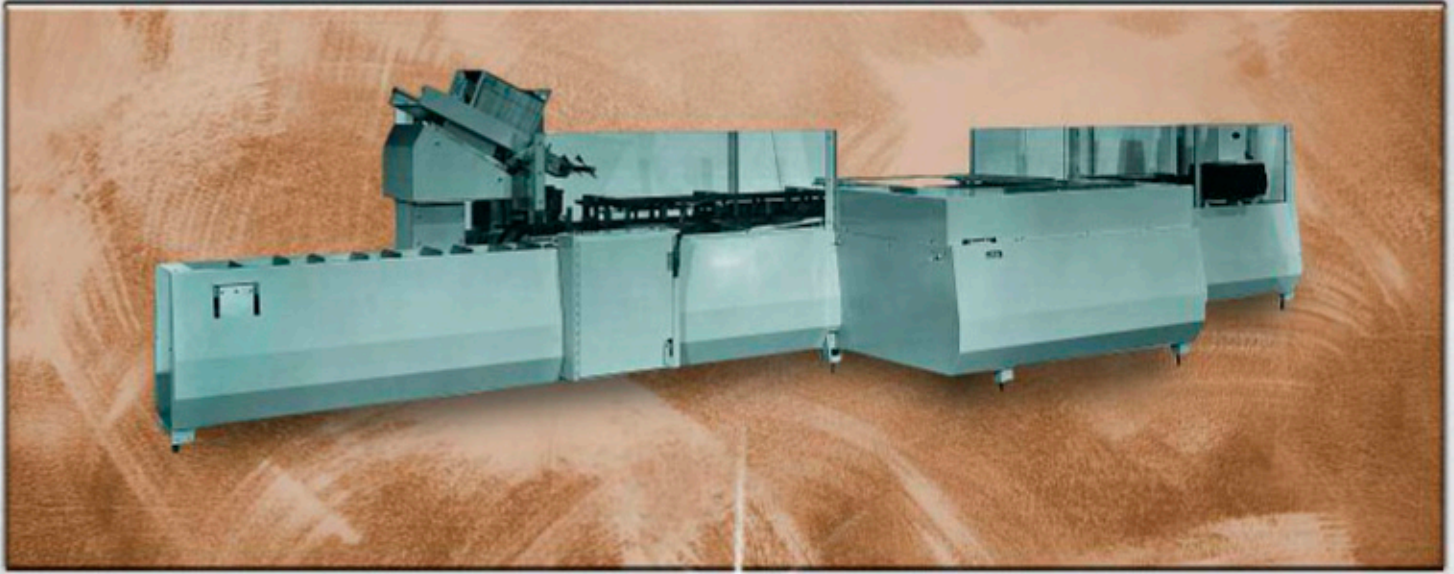


MINI-SEALER, HAND AND AUTO LOAD MODELS

HORIZONTAL ★ CARTONERS



ROCKFORD

Carton End Sealers - Rockford H-1 Series
Hand Load Cartoners - Rockford H-10 Series
AutoLoad Cartoners - Rockford H-100 Series
Engineered Solutions - Rockford H-20/200 Series

Hot Melt/Reverse Tuck/Cold Glue Sealing
Mechanical/Servo Design
Fully Adjustable within Large Standard Range
Product Handling Options

Rockford Horizontal Load Cartoners with product/carton handling speeds of 1-250 Cartons Per Minute.

Rockford Horizontal Load Cartoners Manufactured Since 1973, committed to continued improvement and market advancement while maintaining our High Standards of Quality, Reliability and Performance.



HORIZONTAL ★ CARTONERS

★ STANDARD FEATURES

- ★ Variable Speed Drives.
- ★ Solid State Electrics with PLC Controls
- ★ Operator Interfaces compatible with application
- ★ No Product/No Carton – No Carton/No Load
- ★ Single Tubular Steel frame for heavy duty construction
- ★ Electrically interlocked guarding with full view of all equipment operations
- ★ Available Stainless Steel Washdown or Steelit® Painted Carbon Steel Construction
- ★ Mechanical – Mechanical/Servo Operation
- ★ Heavy Duty Construction
- ★ Adjustable Carton Hoppers, full machine range
- ★ Carton Hold Down Guides Run the Full Length of the Machine for Smooth, Efficient Operation
- ★ AutoLoad product loading is accomplished with Barrel Style Cam Controlled loader. Article Buckets travel in line with the cartons but start at a lower elevation. As the buckets move to the same level as cartons they are positioned inside the minor flaps, while the majors are held out of the way of product flow by solid metal flap guides. Product is pushed directly from the Article Bucket into the carton without going through an intermediate set of buckets or across dead plates. This ensures no product load override.
- ★ All carton conveying and flap closing is accomplished through gear boxes tied by a common line shaft to the main drive.
- ★ Reliable Four Arm Rotary Style Vacuum Carton Feed

★ OPTIONS

- ★ Deboss Coder/Ink Jet Coder/Laser Imprinting Coder
- ★ Extended Carton Hoppers
- ★ Automatic Adjust for All Units
- ★ Product Transfer Devices for accumulation of products and transfer to the article buckets of the cartoner

★ TYPICAL CONVEYOR SEQUENCE

